

# CABLE WIRING (I.M.S.A. 19-2, 19-6)

<u>Interconnect Cable</u>			<u>Interconnect Cable</u>		
<u>Location On</u>	<u>Terminal Block</u>	<u>Color Code</u>	<u>Location on</u>	<u>Terminal Block</u>	<u>Color Code</u>
52	Pair 26	Repeat	26	Pair 13	Green
51			25		Black
50	Pair 25	Slate	24	Pair 12	Orange
49		Violet	23		Black
48	Pair 24	Brown	22	Pair 11	Blue
47		Violet	21		Black
46	Pair 23	Green	20	Pair 10	Slate
45		Violet	19		Red
44	Pair 22	Orange	18	Pair 9	Brown
43		Violet	17		Red
42	Pair 21	Blue	16	Pair 8	Green
41		Violet	15		Red
40	Pair 20	Slate	14	Pair 7	Orange
39		Yellow	13		Red
38	Pair 19	Brown	12	Pair 6	Blue
37		Yellow	11		Red
36	Pair 18	Green	10	Pair 5	Slate
35		Yellow	9		White
34	Pair 17	Orange	8	Pair 4	Brown
33		Yellow	7		White
32	Pair 16	Blue	6	Pair 3	Green
31		Yellow	5		White
30	Pair 15	Slate	4	Pair 2	Orange
29		Black	3		White
28	Pair 14	Brown	2	Pair 1	Blue
27		Black	1		White

NOTE: All wires in cables shall be terminated on a terminal block. For #14 AWG and larger wires, slotted tongue spades shall be used.

Feb. 4, 1982

A 36.1